

AMENDMENTS TO THE CLAIMS:

The listing of claims will replace all prior versions, and listings, of claims in the application:

LISTING OF CLAIMS:

Cancel claims 1-14.

15. (Currently Amended) A controlled droplet-formed built-up layered structure, comprising:

a substrate,

at least two controlled droplet-formed layers, one layer at least partially atop another layer to form at least one built-up layer, each layer further comprising an array of controllably-placed material volumes having a thickness, each material volume having a selected magnitude and a selected position relative to adjacent material volumes, said array being formed by deposition of droplets of selected volume at selected locations with respect to one another;

wherein the structure is an adhesive label having facestock and an adhesive layer, the facestock and adhesive layer both being droplet-formed; and

wherein the structure comprises at least the following droplet-formed layers: a primer layer, a facestock layer **atop the primer layer**, and a printcoat layer **atop the primer layer**.

Cancel claims 16-23.

24. (Currently Amended) The controlled droplet-formed built-up layered structure of claim 15, wherein the structure further comprises an image **atop the printcoat layer**.

25. (Previously presented) The controlled droplet-formed built-up layered structure of claim 24, wherein the structure further comprises a protective coat deposited over the image.

Cancel claims 26-38.

39. (Currently Amended) A controlled droplet-formed layered structure, comprising:

a substrate;

at least two controlled droplet-formed layers, each further comprising an array of controllably-placed material volumes having a thickness extent, each material volume having a selected magnitude and a selected position relative to adjacent material volumes, said array being formed by deposition of droplets of selected volume at selected locations with respect to one another;

wherein the controlled droplet-formed layered structure is a pressure sensitive adhesive label comprising the following droplet-formed layers atop a substrate: an adhesive layer, a face stock layer atop the adhesive layer, a print coat layer atop the face stock layer.

Delete Claims 40 and 41.